

AIR HANDLER SUPPLEMENTAL & OPEATING INSTRUCTIONS

Goodman Manufacturing Company, L.P. © 2005-2006 2550 North Loop West, Suite 400, Houston, TX 77092 www.goodmanmfg.com -or- www.amana-hac.com P/N: IO-287A Date: October 2006

THIS PRODUCT CONTAINS ELECTRONIC COMPONENTS WHICH REQUIRE A DEFINITE GROUND. PROVISIONS ARE MADE FOR CONNECTION OF THE GROUND. A DEDICATED GROUND FROM THE MAIN POWER SUPPLY OR AN EARTH GROUND MUST BE PROVIDED.

INSTALLER

These instructions must be used in conjunction with the latest version of IO-286, which is shipped with the unit. It is important to follow both of these instructions and those in the latest version of IO-286 when installing th AEPF series of air handlers.

THERMOSTAT CONNECTIONS

The following composite wiring diagrams detail various configurations in which the AEPF air handlers can be used. Examples include single-stage cooling and heat pump with single or two-stage electric heating. All these configurations can be applied with convenient connections to outdoor thermostat applications.

The following sections will be detailed:

- Single-Stage Cooling (GMC Thermostat Part #CHT18-60 or equivalent.)
- Heat Pump (GMC Thermostat Part #18-60 or equivalent)

Each diagram details the connections between room thermostat and AEPF air handlers, and the connections between the AEPF air handlers and the Condensing Unit (or Heat Pump) with optional connections to Outdoor Thermostats. For each configuration, refer to the explanation of the proper jumper(s) to remove for the corresponding blower speed that will result in the programmed ECMTM motor.

IMPORTANT: WHEN MATCHING THE AEPF AIR HANDLERS TO A SINGLE STAGE COOLING UNIT OR HEAT PUMP, REMEMBER TO CONNECT THE "Y/Y2" THERMOSTAT CONNECTION ON THE VARIABLE SPEED BOARD (VSTB) TO THE THERMOSTAT. CONNECTING "Y1" WILL RESULT IN FIRST STAGE COOLING BLOWER SPEED AND MAY CAUSE THE CONTACTOR TO CHATTER.

An equivalent thermostat can be used in place of the Goodman thermostat part number. The GMC thermostats that listed are mercury type thermostats.

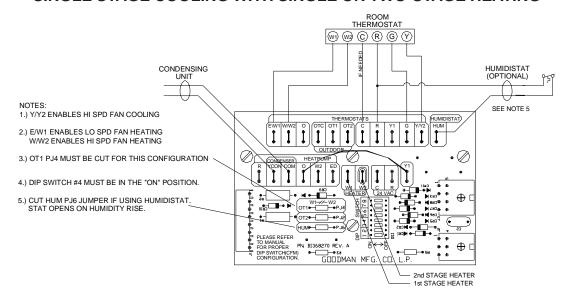


HIGH VOLTAGE!

Disconnect ALL power before servicing or installing this unit. Multiple power sources may be present. Failure to do so may cause property damage, personal injury or death.

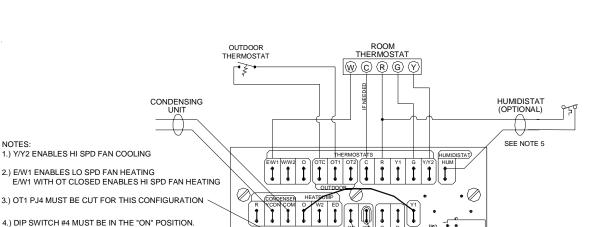


SINGLE STAGE COOLING WITH SINGLE OR TWO-STAGE HEATING





NOTES:



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2nd STAGE HEATER 1st STAGE HEATER

5.) CUT HUM PJ6 JUMPER IF USING HUMIDISTAT. STAT OPENS ON HUMIDITY RISE.

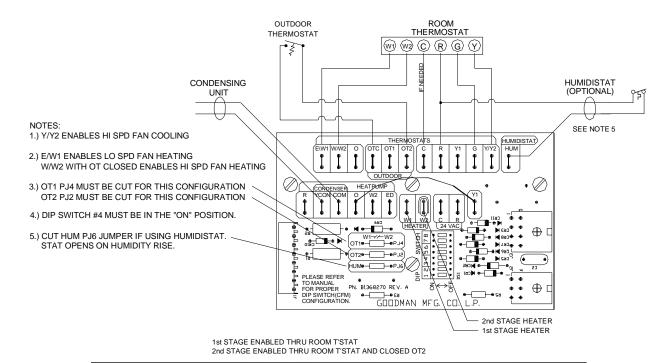
1st STAGE ENABLED THRU ROOM T'STAT

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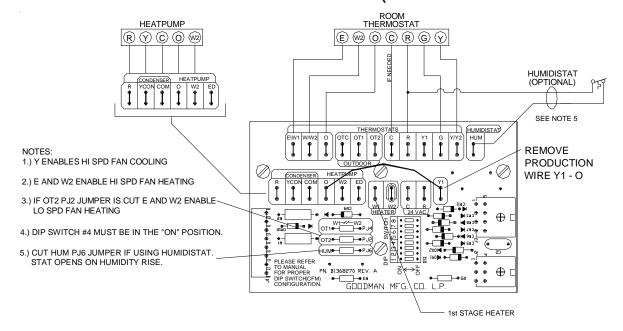
TO MANUAL FOR PROPER PN. B1368270 REV. A DIP SWITCH(CFM) CONFIGURATION.

COOLING ONLY - 2 STAGE HEAT (1st ROOM T'STAT & 2nd OT)

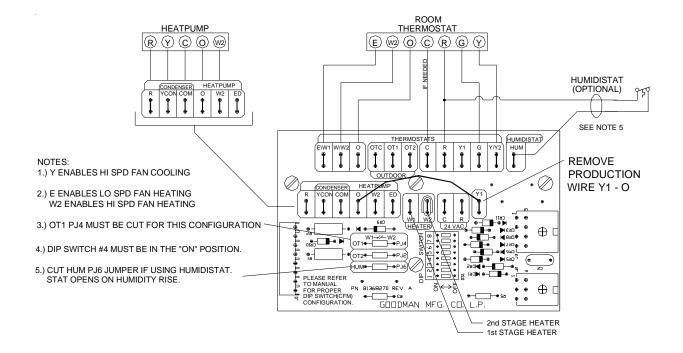


COOLING ONLY - 2 STAGE HEAT (T'STAT ENABLED OT)

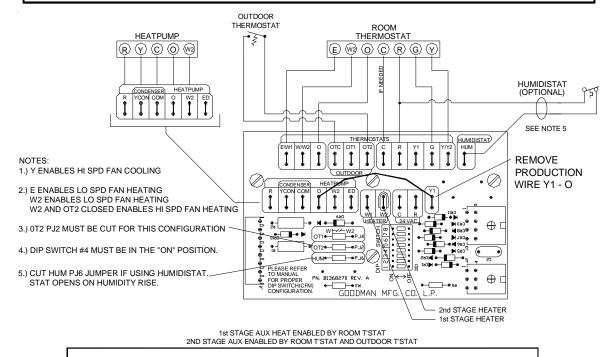
HEAT PUMP WITH SINGLE OR TWO-STAGE HEATING (OPTIONS FOR EMERGENCY HEAT)



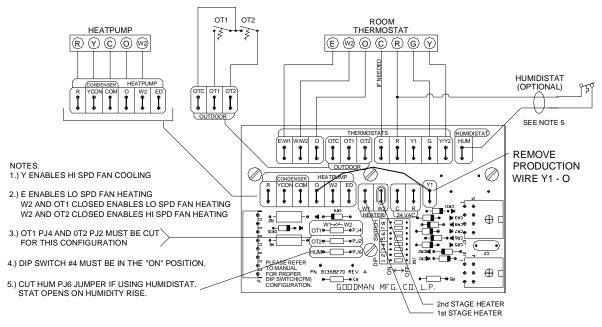
HEATPUMP - WITH 1 STG EMHT 1 STG AUX HEAT



HEATPUMP - 2 STG EMHT 1 STG AUX HEAT

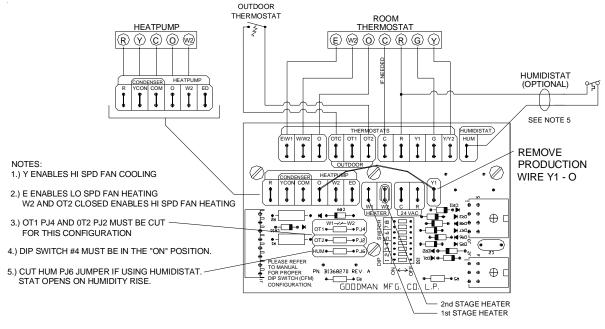


HEATPUMP - 2 STG EMHT 2 STG AUX - 1 OUTDOOR T'STAT



NO AUX HEAT IN HEATPUMP MODE UNTIL OUTDOOR T'STAT CLOSES

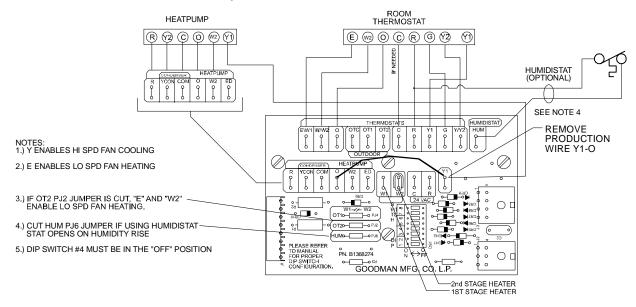
HEATPUMP - 2 STG EMHT 2 STG AUX - 2 OUTDOOR T'STATS



NO AUX HEAT IN HEATPUMP MODE UNTIL OUTDOOR T'STAT CLOSES

HEATPUMP - 2 STG EMHT 1 STG AUX - 1 OUTDOOR T'STAT

2 SPEED HEAT PUMP WITH SINGLE OR TWO STAGE HEATING (OPTIONS FOR EMERGENCY HEAT) WITH CONVENTIONAL TWO STAGE THERMOSTAT



HEATPUMP - WITH 1 STG EMHT 1 STG AUX HEAT

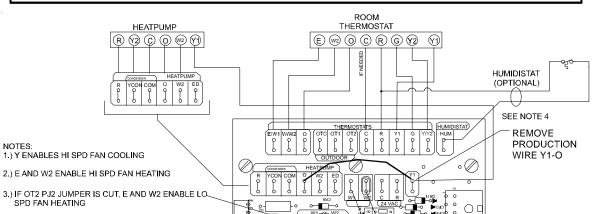


4.) CUT HUM PJ6 JUMPER IF USING HUMIDISTAT-STAT OPENS ON HUMIDITY RISE

5.) DIP SWITCH #4 MUST BE IN THE "OFF" POSITION

NOTES:

HIGH VOLTAGE! DISCONNECT ALL POWER BEFORE SERVICING. MULTIPLE POWER SOURCES MAY BE PRESENT. FAILURE TO DO SO MAY CAUSE PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.



O PN. B1368274

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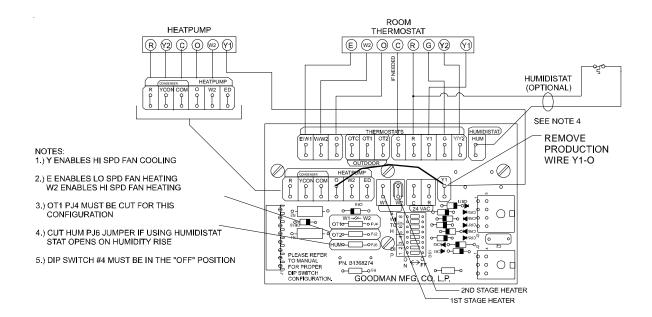
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-2nd STAGE HEATER 1ST STAGE HEATER

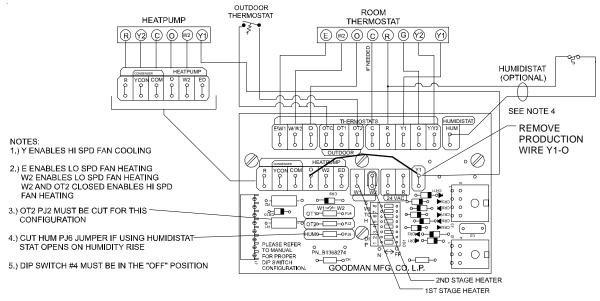
HEATPUMP - WITH 1 STG EMHT 1 STG AUX HEAT

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PLEASE REFER TO MANUAL

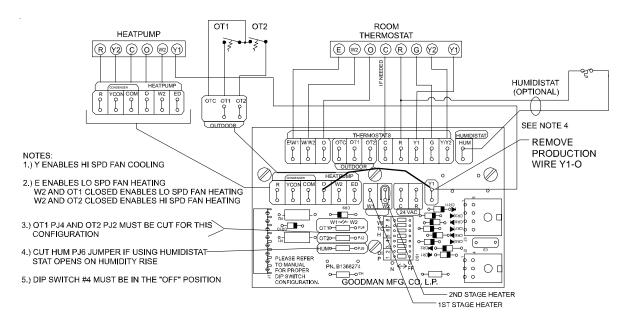


HEATPUMP - 2 STG EMHT 1 STG AUX HEAT



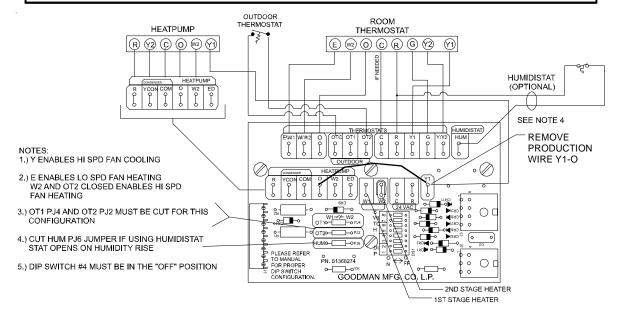
1ST STAGE AUX HEAT ENABLED BY ROOM T'STAT 2ND STAGE AUX ENABLED BY ROOM T'STAT AND OUTDOOR T'STAT

HEATPUMP - 2 STG EMHT 2 STG AUX - 1 OUTDOOR T'STAT



NO AUX HEAT IN HEATPUMP MODE UNTIL OUTDOOR T'STAT CLOSES

HEATPUMP - 2 STG EMHT 2 STG AUX - 2 OUTDOOR T'STATS

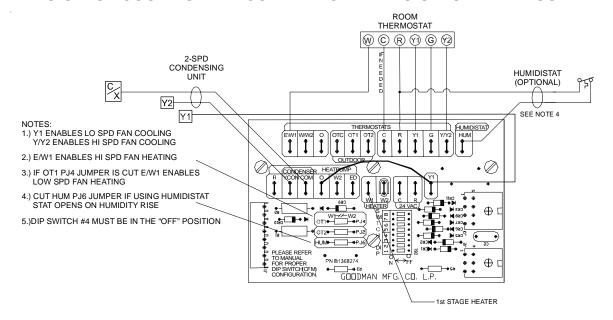


NO AUX HEAT IN HEATPUMP MODE UNTIL T'STAT CLOSES

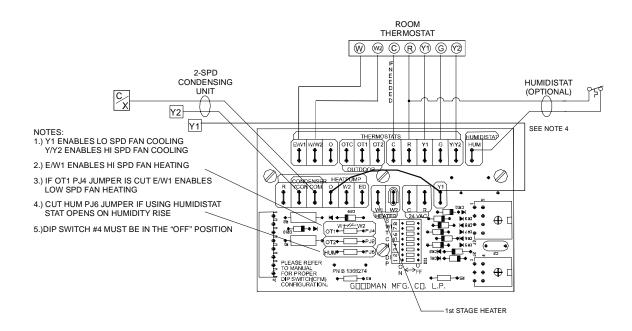
HEATPUMP - 2 STG EMHT 1 STG AUX - 1 OUTDOOR T'STAT

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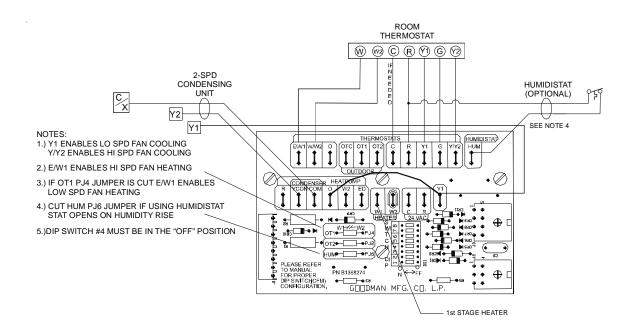
TWO-STAGE COOLING WITH CONVENTIONAL TWO-STAGE THERMOSTAT



2 SPD COOLING ONLY - WITH 1 STAGE ELECTRIC HEAT



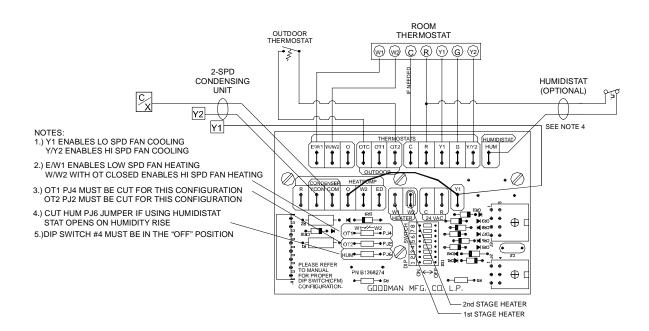
2 SPD COOLING ONLY - WITH 2 STAGE HEAT THERMOSTAT



2 SPD COOLING ONLY - WITH 2 STAGE HEAT THERMOSTAT



HIGH VOLTAGE! DISCONNECT ALL POWER BEFORE SERVICING.\
MULTIPLE POWER SOURCES MAY BE PRESENT. FAILURE TO DO SO
MAY CAUSE PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.



2 SPD COOLING ONLY - 2 STAGE HEAT (T'STAT ENABLED OT)

Quality Makes the Difference!

All of our systems are designed and manufactured with the same high quality standards regardless of size or efficiency. We have designed these units to significantly reduce the most frequent causes of product failure. They are simple to service and forgiving to operate. We use quality materials and components. Finally, every unit is run tested before it leaves the factory. That's why we know. . . There's No Better Quality.

Visit our websites at www.goodmanmfg.com or www.amana-hac.com for information on:

- Products
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- Customer Services
- Parts
- Contractor Programs and Training
- Financing Options